



# INSTALLATION INSTRUCTIONS

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**CARBAHN F9X M5 EXHAUST SYSTEMS**

**CARBAHN PART #:  
CBF9X-4000, CBF9X-4005**



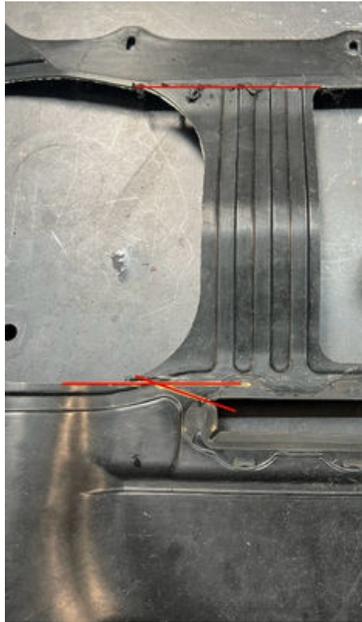
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These instructions assume that the person installing these parts is a BMW CERTIFIED MECHANIC and are NOT step by step instructions on how to disassemble and reassemble the car!

1. Remove the undertray located at the rear most part of the car. You will be cutting out the two center strap like parts of the undertray to make room for the new muffler.

2. With the undertray lying flat on a bench or table you can mark out the areas to be cut with a marker. Use a ruler to ensure your cut lines are clean and straight. Reference the photos below taking note of where the red lines have been placed, this is where you will be marking your undertray and cutting.





3. With the undertray marked out you can now cut out this section of the undertray. We suggest you use a set of tin snips or cut of wheel.

4. When you are done cutting, clean any rough or sharp edges with a file. After finishing the exhaust installation, you can reinstall the undertray, make sure it does not contact the muffler.

